Improvement in Technological Process of Needle Wire Production

77621 30V/133-60-2-21/25

heat treatment and deformation rates is endowed with nonuniform mechanical and structural properties; reject due to decarburization increases drastically. The effects of preliminary heat treatment and deformation on the lowest recrystallization temperature were observed by subjecting 6.0 mm diam wire of USA-steel (0.84% C) drawn to 3.5 mm diam to (a) recrystallization annealing at 680° C for 8 hr; (b) normalizing at 900-920° C for 110 sec; (c) patenting at 900-920° C for 110 sec in furnace and 38 sec in Pb. Figure 2 illustrates different heat treatments and total deformation as they affect lowest recrystallization temperature.

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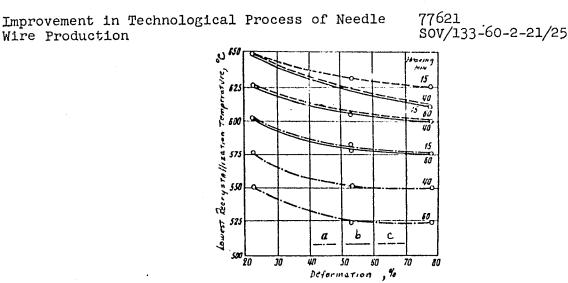


Fig. 2. Lowest recrystallization temperatures of (a) annealed; (b) patented; and (c) normalized wire after 15, 40, and 60 min heating.

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The following variations were tested:

Variation I II III IV V VI

Rates N + 2R; 2N + R; P + 2R; 2P + R; HR + 2R; HR + N + R

VII

0 + 2R

(N = Normalizing; R = recrystallization; P = patenting; HR = hot rolling; O = oxidation annealing.) Variations I and III imparted the mechanical properties of wire; variations II and IV are recommended for wire with minimum 44% deformation. Furthermore, the authors found that mechanical and structural non-uniformity could be considerably decreased by simple measures, i.e., (a) applying recrystallization annealing to a batch which has been subjected to identical preceding heat treatment and deformation;

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Improvement in Technological Process of Needle 77621 Wire Production SOV/133-60-2-21/25

> Furthermore, the authors found that mechanical and structural nonuniformity could be considerably decreased by simple measures, i.e., (a) applying recrystallization annealing to a batch which has been subjected to identical preceding heat treatment and deformation; and (b) heating and holding at minimum temperatures (to 660 and 630°C) as well as decreasing the number of annealing treatments (to 1 or 2) by initial normalizing and patenting and by drawing with the highest possible degree of deformation. By following suggestion (b) a drastic decrease in decarburization was observed. (2) Production of divorced pearlite structure in patenting furnace: The authors studied the possibilities of further decreasing recrystallization annealing as well as holding time and temperatures by producing divorced pearlite prior to annealing. Normalized 6.0 mm diam rolled wire of U7A (0.78% C), U8A (0.82% C), and U1OA (0.98% C) was reduced to 3.8 mm diam, heated to

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Improvement in Technological Process of Needle Wire Production

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720, 760, 790, 820, and  $850^{\circ}$  C and either cooled in air or heated in isothermal environment at 550, 600, 650 and 700° C. Holding time varied between 75 and 240 sec and between 33 and 70 sec in isothermal environment. Holding time during heating decisively influenced the development of crystallization centers during cooling. Industrial tests corroborated the possibility of producing divorced pearlite by air cooling or in isothermal environment which allows the temperature of recrystallization annealing to decrease by 20-30°C. (3) Decarburization was further decreased by introducing about 2% benzine vapors into the controlled atmosphere (PSA-(4) In Tsentroprom-type furnaces sodium acetate is recommended as a carburizer in quantities of 50 g per ton of wire. (5) The above methods may be utilized for the improvement of other metal articles, such as ball bearing wire, bands, etc. The cooperation of N. V. Sokolov (Candidate of

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Improvement in Technological Process of Needle Wire Production

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Technical Sciences) and V. G. Svalov is acknowledged. There are 4 figures; 2 tables; and 7 Soviet references.

ASSOCIATION:

Beloretsk Steel Wire and Rope Plant

Card 7/7

## "APPROVED FOR RELEASE: Monday, July 31, 2000

CIA-RDP86-00513R000826110

S/193/60/000/008/009/018 A004/A001

AUTHORS:

Krasil'nikov, L. A., Rodionov, F. L.

TITLE:

A Machine for Fatigue Tests of Wires at High Temperatures

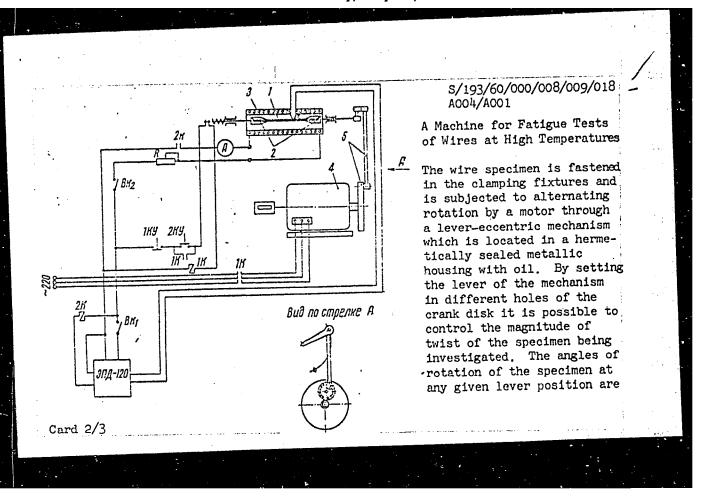
PERIODICAL: Byulleten' tekhniko-ekonomicheskoy informatsii, 1960, No. 8, pp.31-33

TEXT: The authors point out that information on the life of wires at high temperatures is still rather insufficient, although components like valve springs operate at temperatures in the range of 300-600°C. Therefore the authors developed a machine for the testing of wire fatigue at temperatures of up to 600°C, the machine being built and operated at the Beloretskiy staleprovolochno-kanatnyy zavod (Beloretsk Steel-Wire and Cable Plant). The illustration shows the schematic block diagram of the machine.

Figure:

1 - specimen being tested; 2 - clamping fixtures; 3 - heating furnace; 4 - motor; 5 - lever-eccentric mechanism;  $\Im \Pi \Pi$ -120 (EPD-120) - electronic potentiometer.

Card 1/3



S/193/60/000/008/009/018 AGO4/AGQ1

A Machine for Fatigue Tests of Wires at High Temperatures

preliminarily marked with the aid of a protractor. The load stresses are given by the angles of twist. The machine is equipped with a cylindrical furnace which makes it possible to test specimens at temperatures of up to 600°C. The location of the heating spiral within the furnace ensures a sufficiently uniform distribution of temperature over its whole length. The temperature is checked and controlled by the EPD-120 potentiometer. The testing frequency is 1,500 cycles/minute. The number of cycles is recorded by a counter. There is 1 figure.

Card 3/3

Low-temperature tempering of reinforcement strands for prestressed reinforced concrete constructure. Stal' 20 no. 12:1146-1149 D'60. (MIRA 13:12)

1. Beloretskiy metallurgicheskiy kombinat. (Tempering) (Reinforcing bars)

GOLOMAZOV, V.A., inzh.; KRASIL'NIKOV, L.A., inzh.

Improving techniques of producing needle wire. Stal' 20
no.2:173-177 F '60. (MIRA 13:5)

1. Beloretskiy staleprovolochno-kanatnyy zavod.
 (Wire drawing) (Annealing of motals)

187500

27929 s/133/61/000/006/014/017 A054/A129

AUTHORS

Zubov, V. Ya., Doctor of Technical Sciences, Scholov, N. V., Candidare of Technical Sciences, Krasil nikov, L. A., Grachev, S. V., Engineers

TITLE:

Deformation of metastable quaterite and strength of steel strip

FERIODICAL: Stal', no. 6, 1961, 549-551

IEXT. As a result of extensive research new ways were found to increase the strength of steel. Based on P. P. Anosov's atudies, V. D. Sadovskiy (R-f.2) L. V. Smirnov, Ye. N. Sokolkov and V. D. Sadovskiy: Proceedings of the Institute of the Physics of Metals UFAN, 1956, no. 18, 35-36) put forward the suggestion that the excellent mechanical properties of Damascus blades were due to a combination of forging and hardening. With this theory in mind and the knowledge combination of alloyed steels could be raised by plastic deformation of that the strength of alloyed steels could be raised by plastic deformation of austenite in supercooled condition, a so-called "thermo-mechanital" treatment was established for 65 (650) and 30142 (EI142) type 2-mm thick spring wires. In the tests the wire was deformed (flattened) after heating until austenite formation and after cooling in tin bath from 380-400 C (Fig. 2). The strip (0.7 x 2.63 mm) processed by the new method in the laboratory was annealed at various

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27929

Deformation of metastable austenite ...

\$/133/61/000/006/014/017 A054/A129

temperatures. Next the strength limit, the quantity of residual austemite and the microstructure of the strips under hardened condition were examined. It was found that by tempering at a temperature of up to 350°C with a holding time of 5 minutes the strength limit of ET142 steel increased to 300 kg/mm<sup>2</sup>. Maximum strength for 650 steel (280 kg/mm²) was obtained at a lower annealing temperature (300°C, holding time, 5 minutes). The transformation of austenite in 653 steel during annealing takes place more quickly than in ET142 steel. At 300°C and a holding time of 5 minutes the amount of residual austenite is no more than 10% in 65% steel, while at 360°C and a holding time of a minute nearly the entire quantity of austenite will be transformed. The microstructure of the test steels after flattening (with supercooled austenite and upon cooling at room temperabure) displays elongated, dark grains with curved sliding surfaces in dense arrangement. These are evidently the products of the second stage of austenite transformation, which develops under the effect of plastic deformation on the distringration of supercooled austenite. The tests were carried out with the cooperation of Engineer Yu. P. Surkov and Technician A. G. Lysenko. There are 5 figures and 7 references: 4 Soviet-bloc and 3 non-Soviet-bloc. ASSOCIATION beloretskiy sualeprovolocnnyy zavod (Beloretsk Steel-Wire Flant) Ural skip politekhnicheskiy institut (Ural Folytechnical Institute)

Jard 2/3

2h165 s/032/61/027/005/013/017 B132/B2J6

18.8200 also 2807

Krasil'nikov, L. A. and Chertousov, V. A.

TITLE:

AUTHORS:

Device for determining the relaxation tension in wire

PERIODICAL:

Zavodskaya laboratoriya, v. 27, no. 5, 1961, 614-615

TEXT: The authors developed a device for investigating the relaxation tension in wire. With it, wires of a diameter of 0.7-3.0 mm, at room temperature

and initial tensions of 100-250 kg/mm may be investigated. The main parts are: clamps, loading- and measuring device (Fig.1). The perfected clamping installation (1) and (2) warrants self-elongation of the specimen (3). The specimen is loaded by exchangeable weights (4) and (5), the latter being movable on the lever (6). The lever ratio 1:10 permits a high latter being movable on the lever (6). The size of the weights and their ratio initial tension  $\sigma_0$  for the test. The size of the wire to be tested, the are selected in dependence on the diameter of the wire to be tested, the value  $\sigma_0$  and the limits of the relaxation tension. The relaxation tension

of any moment is formed by the position of the movable weight. The measuring device consists of the measuring rule (7) and a pointer which is fitted

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X

24165 8/032/61/027/005/013/017 B132/B2U6

Device for determining ...

to the movable weight. The values of the scale divisions for various loads through (4) and (5) are determined by dynamometer or weights. The system which warrants constant deformation of the wire specimens, consists of a differential magnetic pickup (8), a type which is referred to in the study by A. M. Turichin (A. M. Turichin, Elektricheskiye izmereniya neelektricheskikh velichin (Electric measurement of nonelectric quantities) Gosenergoizdat 1959). To it belongs an amplifier with damping down oscillation (9) and a reversible motor (10). The length of the specimens changes during the relaxation of the tension, and the plate at the end of lever (6) is displaced and disturbs the equilibrium of the system. It is restored in the following way: the signal from the pickup through the amplifier (9) controls the motor which turns the spiral (11) shifting the load (5) and thus restoring the initial length of the specimen. Calibration curves were recorded for various load ranges. The pickup sensitivity excludes errors due to creep for long specimens, too. The device was experimentally tested with an indicator. The pickup sensitivity amounts to 30 ... At a ratio of 1:10, the length of the specimen is maintained with an accuracy of  $3\mu$ . For a specimen length of 500 mm, the initial deformation is maintained with an accuracy of The fixed maximum rate of relaxation of the wire specimen at room; Card 2/5

2h165 S/032/61/027/005/013/017 B132/B206

Device for determining ...

temperature and 5 = 150 kg/mm<sup>2</sup> amounts to 7-8 kg/mm<sup>2</sup>/hrduring the first hour. Tension decreases at a rate of 20 kg/mm<sup>2</sup>/min. Accurate reproducibility of the results was determined in tests with the device. Stray of the values amounts to ±1.5 to 2%. Fig.2 shows the diagram of a 500-hr test of colddrawn, untempered wire from steel of the type 7002A (70S2A). It results therefrom that draw increases the relaxation stability. There are 2 figures and 1 Soviet-bloc reference.

ASSOCIATION: Beloretskiy metallurgicheskiy kombinat (Beloreka Metallurgical Combine)

Card 3/5

S/115/62/000/007/004/008 E194/E455

AUTHORS: Krasil'nikov, L.A., Rodionov, F.L.

TITLE: Equipment for measuring stress relaxation in wire

PERIODICAL: Izmeritel'naya tekhnika, no.7, 1962, 17-18

It is important to know the relaxation stability of spring materials under different loading conditions and, particularly in the case of coil springs, the stress relaxation on twisting within various temperature ranges. Accordingly, the Central Laboratory of the Beloretskiy staleprovolochno-kanatnyy zavod (Beloretsk Steel-Wire and Rope Works) has studied this characteristic of spring wires in the temperature range 100 to 600°C, with initial shear stresses up to 100 to 150 kg/mm<sup>2</sup> using an equipment designed by the author with the cooperation of V.A.Chertousov. The ends of the One is loaded and the wire are held by clamps which can rotate. other is twisted to set up an initial torque in the wire. Deflection is measured by pointer readings and torques are graphically converted to stress for different diameters of wires. When stress relaxation during the test relieves the loaded clamp,. contacts apply geared motor drive to the other clamp to maintain Card 1/2

S/115/62/000/007/004/008 E194/E455

Equipment for measuring ...

the loading. The test wire is surrounded by an electrically heated tube. In steel specimens, relaxation increases greatly with temperature. High initial stress is associated with high relaxation. Numerous tests have shown that the rate of relaxation is greatest at the start. For a wire of metastable structure (highly hardened and not tempered), at 500°C, the maximum rate of relaxation at a stress of 100 kg/mm² was 1.78 kg/mm² per sec for the first twenty seconds. The r.m.s. error on a wire of 1.5 mm diameter at temperatures of 200 to 300°C and stress of 40 to 50 kg/mm² was about 1.5%. There are 3 figures.

Card 2/2

SOKOLOV, N.V., kand.tekhn.nauk; SHCHETKIN, L.I.; GOKHEERG, Ya.A., inzh.; KRASIL'NIKOV, L.A., inzh.; DMITRIYEV, V.M., inzh.

Production of rope wire with a heavy zinc coating. Stal! 22 no.4:368-370 Ap '62. (MIRA 15:5)

1. Beloretskiy staleprovolochno-kanatnyy zavod.
(Wire drawing) (Zinc plating)

KRASIL'NIKOV, L.A.; SOKOLOVA, I.V.

Intensifying tensile tests of a wire. Zav.lab. 28 no.7:853-855
[62] (MIRA 15:6)

1. Beloretskiy metallurgicheskiy kombinat. (Wire-Testing)

KRASIL'NIKOV, Lev Aleksandrovich; VLADIMIROV, Yu.V., red.izd-va; ISLE'T'YEVA, P.G., tekhn. red.

[Wire drawing worker; manual for on the job improvement of qualifications] Volochil'shchik provoloki; posobie dlia povysheniia kvalifikatsii rabochikh na proizvodstve. Moskva, Metallurgizdat, 1962. 157 p. (MIRA 16:2) (Wire drawing)

L 10601-63 EWP(q)/EWT(m)/BDS AFFTC/ASD JD

ACCESSION NR: AP 3001052

8/0148/63/000/004/0109/0114

AUTHOR: Zubov, V. Ya,; Krasil'nikov, L. A,

TITLE: Relaxation stability of IKh18N9T steel wire.

SOURCE: IVUZ. Chernaya metallurgiya, no. 4, 1963, 109-114

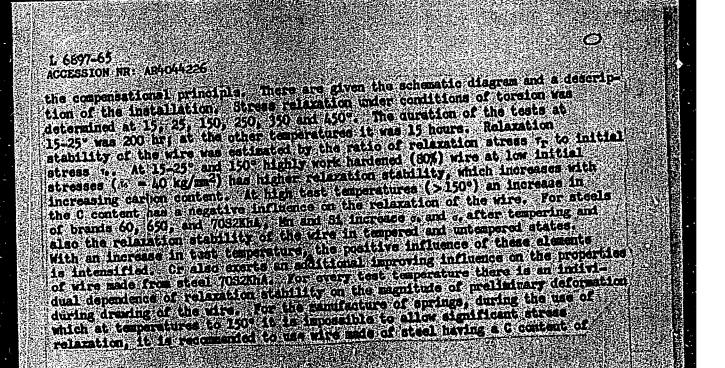
TOPIC TAGS: relaxation stability of steel wire, C. Mn, Si, S. P. Cr. Ni, Ti, 1Kh18N9T steel, USA steel

ABSTRACT: This article is a continuation of a study which the authors conducted previously (Zubov, V. Ya., Krasil'nikov, L. A., Klekovkin, A. A., "Materials of conference of metallurgists and heating engineers", Metallurgizdat, 1960, page 88). Anthors made additional studies on the problem of influence of cold-deformation and tempering on the relaxation-stability of 1Khl8M9T steel wire. Fatigue properties were also studied. Chemical composition of the wire was: C. Mn. Si. S. P. Cr. Ni. Ti. The wire's mechanical properties were determined by standard methods. Plastic limit was determined by strength measurements, taking into account the shear stress coefficient and using the equipment as described by K. G. Galimkhanov (Zavodskaya laboratoriya, 1957, No. 12). Authors conclude that elasticity of cold-drawn 1Khl8M9T steel wire tempered below 250-300C is somewhat lower

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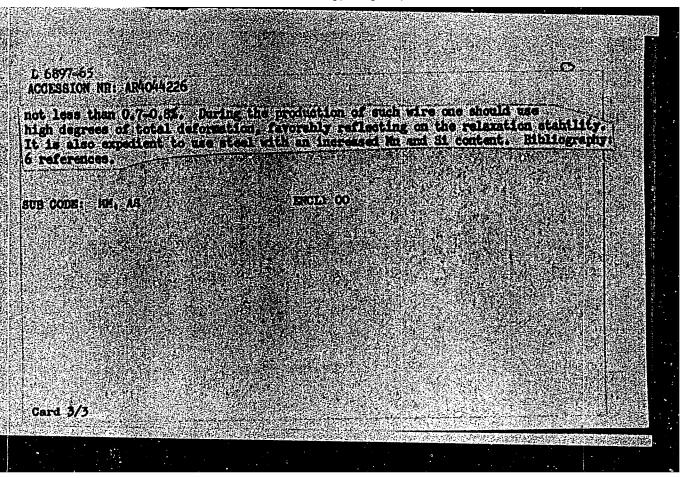
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ACCESSION NR: AP3001052	4	2	
in comparison with wire di temperatures. Orig. art.	'awn from <u>USA</u> 'steel. Elasticit has: 6 figures and 2 tables.	y is higher at elevated	
ASSOCIATION: Ural'skiy po	litekhnicheskiy institut (Ural	Polytechnical Institute)	
SUBMITTED: 08May62	DATE ACQD: 11Jun63	ENCL: 00	
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Card 2/3

"APPROVED FOR RELEASE: Monday, July 31, 2000 CIA-RDP86-00513R000826110



KRASIL'NIKOV, L.A.; NADEZHDINA, A.A.

Microstresses in cold-drawn steel wire. Izv. vys. ucheb. zav.; chern. met. 6 no.8:151-154 '63. (MIRA 16:11)

1. Magnitogorskiy gorno-metallurgicheskiy institut.

SOKOLOV, N.V., kand.tekhn.nauk; KRASIL'NIKOV, L.A., inzh.; SHCHETKIN, L.I.; SILANT'IEV, L.A.

Effect of surface treatment and the conditions of zinc plating on the quality of steel wire coatings. Stal! 23 no.9:856-857 S '63. (MIRA 16:10)

1. Beloretskiy staleprovolochno-kanatnyy zavod.

KRASIL'NIKOV, L.A.; CHERTOUSOV, V.A.

Oscillographic method for determining the A -phase in austenitic

(MIRA 17:1)

steel. Zav.lab. 29 no.12:1463-1464 '63.

1. Beloretskiy metallurgicheskiy kombinat.

KRASIL'NIKOV, L.A.; SOKOLOV, N.V.; LYSENKO, A.G.

Determining stress relexation in wire rope strands used for prestressing of reinforcements. Sbor. trud. TSNIICHM no.32: (MIRA 16:12) 192-195 '63.

NAGDASEVA, I.P.; BURKOV, G.G.; KRASIL'NIKOV, L.A.

Mechanical characteristics of some designs of metallic tire cord. Kauch. i rez. 23 no. 3:16-19 Mr 164. (MIRA 17:5)

1. Nauchno-issledovatel skiy institut shinnoy promyshlennosti i Beloretskiy metallurgicheskiy kombinat.

KRASIL'NIKOV, L.A., dotsent; SOKOLOV, N.V., kand.tekhn.nauk

Effect of curling during the drawing process on the mechanical properties of wire. Stal' 24 no.2:185-186 F '64. (MIRA 17:9)

1. Beloretskiy metallurgicheskiy kombinat.

KRASIL'NIKOV, L.A., dotsent; LYSENKO, A.G., inzh.

Effect of direct electric heating on the steel wire patening process. Stal' 24 no.5:468-471 My '64. (MCRA 17:12)

1. Beloretskiy staleprovolochno-karatnyy zavod.

SOKOLOV, N.V., kand. tekhn. nauk; BURKOV, G.G., inzh.; KRASILJNIKOV, L.A., inzh.; COLOMAZOV, V.A., inzh.; BOBYLEVA, S.F.; LYSKOV, I.K.; Prinimali uchastiye; BRFZHNEV, I.S.; SHCHETKIN, L.I.; YERMATSKAYA, A.M.; ANDRIANOVA, A.L.; SILANT'YEV, L.A.: NADEZHDINA, A.A.; LAKHMOSTOVA, F.S.; DEMENT'YEV, V.F.

Improvement of the processes of manufacturing high-strength, steel brass plated wire. Stal! 24 no.8:756-759 Ag 164.

(MIRA 17:9)

1. Beloretskiy staleprovolochno-kanatnyy zavod.

ZUBOV, V.Ya.; KRASIL'NIKOV, L.A.; KRASAVINA, T.N.

Axial stresses in steel wire and their relaxation during tempering.

Izv. vys. ucheb. zav.; chern. met. 8 no.2:125-130 '65.

1. Ural'skiy politekhnicheskiy institut.

(MIRA 18:2)

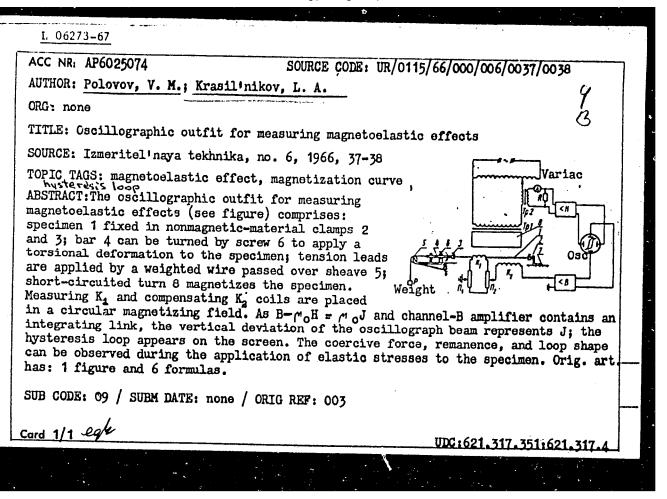
ACCESSION NR: AP5021932  UR/0126/65/029/002/0210/0215/5  AUTHOR: Polovov, V. M.; Krasil'nikov, L. A.  Y4/5 >  TITLE: Effect of elastic stresses on the magnetic properties of a highly coercive alloy of the Fe-Mi-Cr Aystem  SOURCE: Fisika metallow i metallowedeniye, v. 20, no. 2, 1965, 210-215  TOPIC TAGS: magnetic property, elastic stress, magnetic coercive force, hysteresis, magnetization, magnetic anisotropy, ferrite, magnetic domain/ KhNN alloy  ABSTRACT: The magnetic behavior of partially austenitic alloys of the Fe-Mi-Cr packing density in the nonmagnetic matrix. It is assumed that after Fe-Mi-Cr packing density in the nonmagnetic matrix. It is assumed that after Fe-Mi-Cr plays are treated to acquire a high coercive force their magnetic phase contains to fill this gap, and also since it is known that effect of external elastic tructure, the authors investigated, by means of the oscillographic method of red 1/2	1-1350=66EWT(m)/EWA(d)/T/EWP(t)/E	WP(z)/EWP(b)/EWA(c) IJP(c)	MJW/JD/
cive alloy of the Fe-Hi-Cr system  SOURCE: Fizika metallov i metallovedeniye, v. 20, no. 2, 1965, 210-215  TOPIC TAGS: magnetic property, elastic stress, magnetic coercive force, hysteresis, magnetization, magnetic anisotropy, ferrite, magnetic domain/ KhMN alloy asstem depends markedly on the dimensions of ferrite-phase segregations and their acking density in the nonmagnetic matrix. It is assumed that after Fe-Ni-Cr bono-domain particles. But there is as yet no proof of this assumption. Therefore, tresses on the hysteresis of a ferromagnetic depends largely on its magnetic tructure, the authors investigated, by means of the oscillographic method of	ACCESSION NR: AP5021932	UR/0126/65/020/002/0210/02	115/,
cive alloy of the Fe-Hi-Cr system  SOURCE: Fizika metallov i metallovedeniye, v. 20, no. 2, 1965, 210-215  TOPIC TAGS: magnetic property, elastic stress, magnetic coercive force, hysteresis, magnetization, magnetic anisotropy, ferrite, magnetic domain/ KhMN alloy asstem depends markedly on the dimensions of ferrite-phase segregations and their acking density in the nonmagnetic matrix. It is assumed that after Fe-Ni-Cr bono-domain particles. But there is as yet no proof of this assumption. Therefore, tresses on the hysteresis of a ferromagnetic depends largely on its magnetic tructure, the authors investigated, by means of the oscillographic method of	AUTHOR: Polovov, V. H.; Krasil'nikov, L	. A.	60
SOURCE: Fisika metallow i metallowedeniye, v. 20, no. 2, 1965, 210-215  TOPIC TAGS: magnetic property, elastic stress, magnetic coercive force, hysteresis, magnetization, magnetic anisotropy, ferrite, magnetic domain/ KhMN alloy appears depends markedly on the dimensions of ferrite-phase segregations and their alloys are treated to acquire a high coercive force their magnetic phase contains to fill this gap, and also since it is known that effect of external elastic tructure, the authors investigated, by means of the oscillographic method of	LITLE: Effect of alastic streets	e magnetic properties of a high	ly coer-
ABSTRACT: The magnetic behavior of partially austenitic alloys of the Fe-Ni-Cr system depends markedly on the dimensions of ferrite-phase segregations and their alloys are treated to acquire a high coercive force their magnetic phase contains to fill this gap, and also since it is known that effect of external elastic tructure, the authors investigated, by means of the oscillographic method of	11 27 7 7 7	./8	1.114 %
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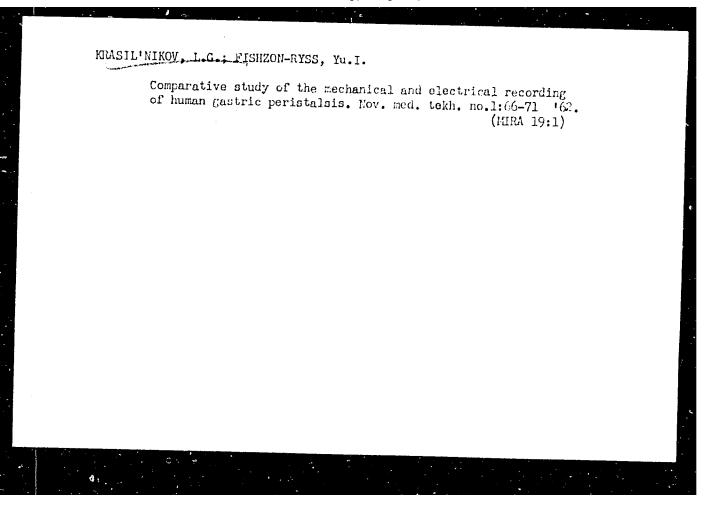
I. 1350-66 ACCESSION NR: AP502	1022	
direct observation o characteristics of possible cold-deformed or temperformed in a field the magnetic properticempering at 365-665	f the hysteresis loop, the variation in the basic magne artially austenitic KhNM glloy specimens that were eith pered at 120-550°C for 10° hr or both. The measurements of 1400 cerated intensity. Findings: elastic stresses	er Were Affect
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KRASIL'NIKOV, L.A.; CHERTOUSOV, V.A.; SILMMTYEV, S.A.

Use of the BU-3 ballistic stand in wire testing. Zav.lab. 31 no.10;1273-1274 165. (MRA 19:1)

1. Belovetskiy metallurgicheskiy kombinat.





SHILOV, P.I., professor; KRASIL'NIKOV, L.G. (Leningrad)

Diagnostic disnificance of the rate of leucopedesis in diseases of the stowach. Klin.med. 35 no.6:55-58 Je '57. (MIRA 10:8)

1. Iz kafedry terepii dlys usovershenstvovaniya vrachey (i.o.nachal'nika - prof. P.I.Shilov) Voyenno-meditsinskoy ordena Lenina akademii imeni S.M.Kirova (STOMACH, dis.

diag. significance of leukopedesis)
(LEUCOCYTES, in various dis.

leucopedisis, diag. value in gastric dis.)

# KRASIL'NIKOV, L.G.

Clinical significance of electrogastrography. Sov.med. 24 no. 3: 107-114 Mr '60. (MIRA 1418)

l. Iz Glavnogo voyennogo gospitalya imeni akad. N.N.Gurdenko (nach.-general-mayor meditsinskoy sluzhby L.I.Lyalin).
(STOMACH-EXPLORATION)

#### KRASILONIKOV, L. G.

Recent data on the utilization of the electrogastrograph (EGS.2 and 3) in clinic, Nov. med. tekh. no.1:76-82 '61. (MIRA 14:12)

1. Glavnyy voyennyy gospital! imeni N. N. Burdenko.

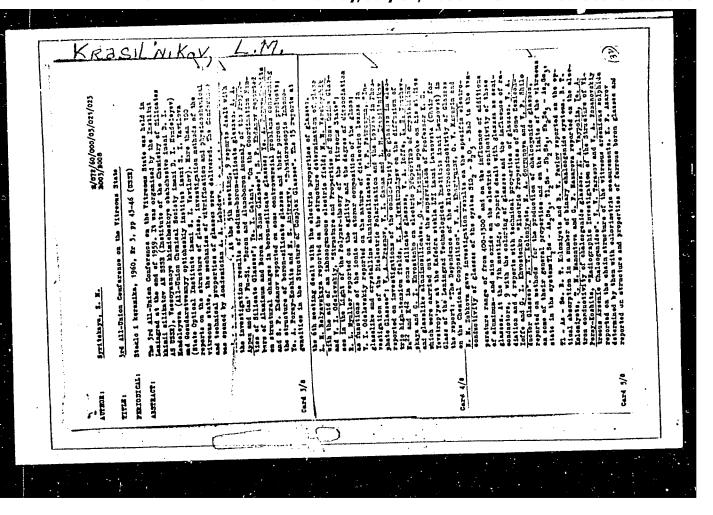
(ELECTROGASTROGRAPHY)

BORISEVICH, N.V.; KRASIL'NIKOV, L.K., nauchnyy red.; MATIS, T.I., red. izd-va; TYZRUSALIMSKAYA, Ye.S., tekhn. red.

[Industry's requirements as to the quality of mineral raw materials; handbook for geologists] Trebovaniia promyshlennosti k kachestvu mineral'nogo oyr'ia; spravochmik dlia geologov. Moskva, Gos. nauchno-tekhn.izd-vo lit-ry po geol. i okhrane nedr. No.26 [Nickel] Nikel'. Nauch. red. Krasil'nikov. Izd.2., perer. 1961. 81 p. (MIRA 15:3)

1. Moscow. Vsesoyuznyy nauchno-issledovatel'skiy institut mineral'nogo syr'ya.

(Nickel)



KRASIL'NIKOV, L. V.

Overvoltage in extinguishing generator's fields Elek. sta. 23 no. 3:28-29 Mr 152.

Inzh

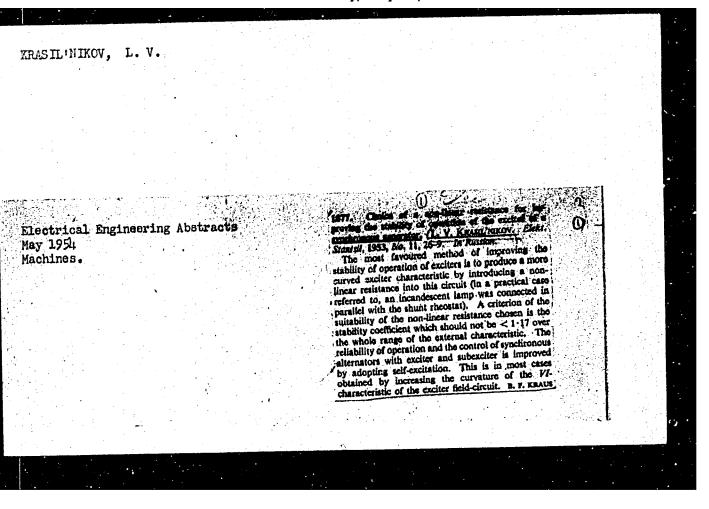
Monthly List of Russian Accessions, Library of Congress, July 1952. Unclassified

### "APPROVED FOR RELEASE: Monday, July 31, 2000 CIA-RDP86-00513R000826110

1.	KPASIL'NIKOV,	L.V.
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- 2. USSR (600)
- 4. Dynamos
- 7. Using solid rectifiers for extinguishing the field of synchronous generators at rural hydroelectric power stations, Mekh. i elek.sel'khoz. no. 3, 1953.

9. Monthly List of Russian Accessions, Library of Congress, APRIL 1953, Uncl.



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2. USSR (600)

4. Dynamos

7. Operation of exciters of synchronous generators according to a colf-excitation scheme. Elek. sta. 2° No. 2, 1953.

9. Monthly List of Russian Accessions, Library of Congress, June 1953, Unclassified.

#### CIA-RDP86-00513R000826110 "APPROVED FOR RELEASE: Monday, July 31, 2000

KFASIL'NIKOV, L.V.

AID P 2526

Subject

: USSR/Electricity

Card 1/1

Pub. 26 - 10/32

Author

Krasil'nikov, L. V., Eng.

Title

Two-phase reactance starting of synchronous condensers

Periodical

Elek sta, 6, 31-34, Je 1955

Abstract

The possibility of starting synchronous condensers (37,000 kva and 75,000 kva) with an out-of-service reactor in the third phase is discussed. The

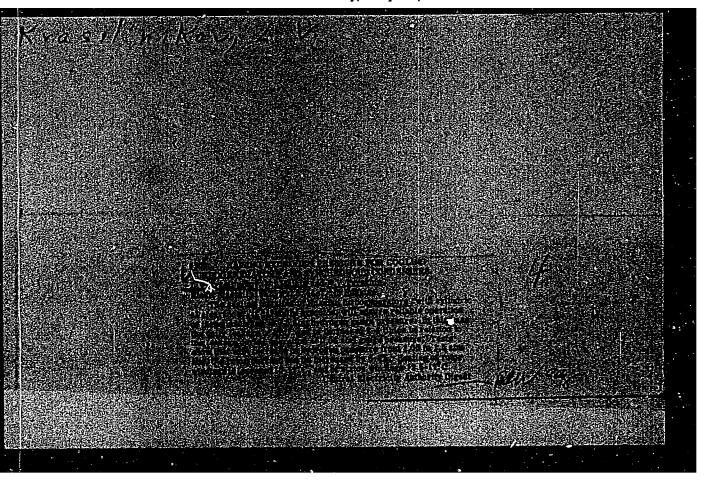
calculation of currents and voltages is given.

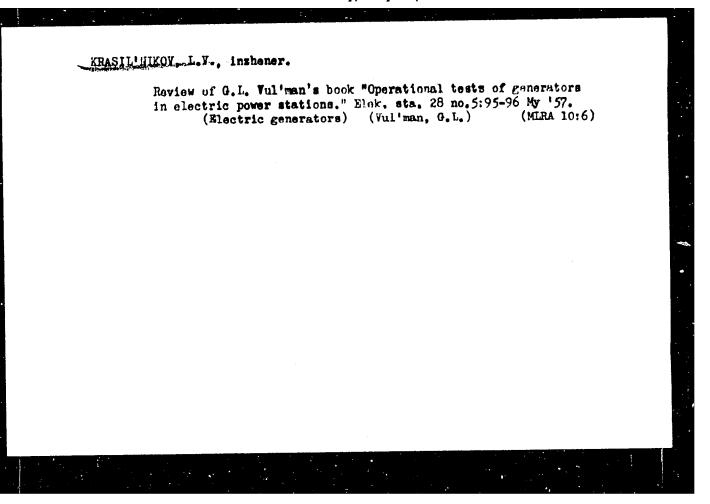
Institution:

None

Submitted

No date





VUL'MAN, Georgiy L'vovich; KRASIL'NIKOV, L.V., red.; MATVEYEV, G.I., tekhn.red.

[Operation of generators at electric power plants] Ekspluatatsiia generatorov na elektrostantsiiakh. Moskva. Gos.energ. izd-vo, 1959. 223 p. (MIRA 12:10) (Electric power plants--Equipment and supplies)

VUL'MAN, Georgiy L'vovich; KRASIL'NIKOV, L.V., red.; LARIONOV, G.Ye., tekhn. red.

[Operation of generators in electric power plants] Eks-

[Operation of generators in electric power plants] Ekspluatatsiia generatorov na elektrostantsiiakh. Izd.2. Moskva, Gosenergoizdat, 1963. 343 p. (MIRA 16:5) (Electric generators) (Turbogenerators)

KRASIL'NIKOV, L.V., inzh.; MIKHNENKO, A.P., inzh.

New developments in the field of automatic voltage regulation.
Elek. sta. 34 no.9:26-30 S '63. (MIRA 16:10)

KRASIL'NIKOV, L.V., inzh.; FILIPPOVICH, E.M., inzh.

Contactless multiple-point temperature signaling system. Elek.
sta. 36 no.1:80-82 Ja '65.

(MIRA 18:3)

KRASIL'NIKOV, M.A., linzh.

Experience in operating rural, low-voltage power transmission lines. Energetik 12 no.1:23-24 Ja 64. (MIRA 17:3)

KRASIL'NIKOV, M.I.; KUS'MIN, M.T. (Orekhovo-Zuyevo)

Health measures in Orekhovo-Zuyevo. Sov. zdrav. 22: no.7:14-18 '63 (MIRA 16:12)

1. Iz Doma sanitarnogo prosveshcheniya, Orekhovo-Zuyevo.

31670 \$/631/60/000/001/007/014 B117/B147

54700

AUTHORS:

Ivanovskiy, L. Ye., Krasil'nikov, M. T.

TITLE:

Electrode processes and effect of oxygen in electrolytic

precipitation of niobium from potassium fluoniobate

SOURCE:

Elektrokhimiya rasplavlennykh solevykh i tverdykh elektrolitov,

no. 1, 1960, 49-54

TEXT: The authors studied processes on electrodes and the role of oxygen in the precipitation of niobium from potassium fluoniobate, they examined the cathodic and anodic polarizations and analysed the cathode deposits obtained under various conditions. Chemically pure sodium chloride and potassium fluoniobate separated from aqueous solutions and dried in

vacuum drying chambers at 150 - 170°C were used as initial salts. Polerization was measured with a graphite vessel, 5 - 6 cm in diameter, serving as anode, a standard electrode, a cathode, and an additional anode of spectroscopically pure carbon. A loop oscilloscope was used to measure the polarization of a molybdenum cathode in sodium chloride melt with 5,

Card 1/3

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Electrode processes and effect of oxygen ... Bi17/B147

10, 20, and 30% by weight of potassium fluoniobate at 850+15°C with a current density ranging from  $10^{-3}$  to 6  $a/cm^2$  at the moment when the polarizing current was switched off. With increasing current density several cathodic processes took place. At low current densities  $(0.3 - 0.4 \text{ a/cm}^2)$  niobium is reduced to the lowest valences. At higher current densities (0.6 - 0.8 a/cm2), first metallic niobium, then alkaline metal are separated. The behavior of oxygen in the bath was studied in the anodic polarization of a graphite anode in pure sodium chloride, and also in a melt containing 10% by weight of potassium fluoniobate. The polarization curve showed two sections: one apparently corresponded to the process of ionic charge exchange, the other one to the discharge of oxygen with formation of carbon dioxide. The cathodic products obtained under different conditions were analyzed in an open bath of sodium chloride with a potassium fluoniobate content of up to 15% by weight at 850+15°C. A graphite vessel was used as anode and a molybdenum rod as cathode. When nondehydrated (air-dried) salts were used, a metal containing oxide impurities might be deposited on the cathode. In most cases, the cathode

Card 2/3

31670 S/631/60/000/001/007/014 B117/B147

Electrode processes and effect of oxygen ... B117/B147

deposit consisted of lowest niobium oxides (NbO2, NbO) or a mixture of them. The current yield generally varied between 40 and 50%. If metal was deposited besides oxides, the current yield was reduced to 20-25%. When carefully dehydrated salts (vacuum drying chamber) were used, the cathode deposit was a largely pure metal and the current yields were comparatively high. The behavior of oxygen varied under different conditions: In the case of insignificant hydrolysis, ion groups form which mainly discharge on the anode. As hydrolysis proceeds, the discharge of oxygen-containing ions takes place both on the cathode and anode. There are 3 figures and 20 references: 13 Soviet and 7 non-Soviet. The two references to English-language publications read as follows: M. A. Steinberg, S. S. Carlton, M. E. Sibert, E. Wainer, Journ. Electrochem. Soc., 102, 332, 1955; G. Keye, Amer. Patent no. 1283117.

Card 3/3

S/137/62/000/008/012/065 A006/A101

AUTHORS:

Ivanovskiy, L. Ye., Krasil'nikov, M. T.

TITLE:

Anodic processes during niobium dissolving in chloride and

chloride-fluoride melts

PERIODICAL:

Referativnyy zhurnal, Metallurgiya, no. 8, 1962, 27, abstract 8G193

("Tr. In-ta elektrokhimii. Ural'skiy fil. AN SSSR", 1961, no. 2,

79 - 83)

TEXT: In a first series of experiments the authors revealed the dependence of current efficiency in anodic Nb dissolving upon D and the composition of the bath. An equimolar mixture of K and Na chlorides was used as an electrolyte. The temperature was maintained at  $700\pm10^{\circ}$ C. It was established that the mean valence of Nb ions passing into the melt increased with higher D. At relatively low Da, (about 0.01 amp/cm²) dissolving is accompanied by the formation of Nb²+ and Nb³+; at Da > 0.1 amp/cm² Nb³+ ions appear in the melt, and at high D Nb⁵+ ions appear. In the second series of experiments polarization of the Nb-anode was measured at D =  $10^{-3}$  - 5 amp/cm², various temperatures and different composi-

Card 1/2

Anodic processes during...

S/137/62/000/008/012/065 A006/A101

tion of the bath. It is shown that in chloride melts the dependence of the anode potential upon D is linear and is described by equation  $\varphi = a + b \lg i$  in a wide D range. Polarization increases with higher D in chloride-fluoride melts.

G. Svodtseva

[Abstracter's note: Complete translation]

Card 2/2

22343

18 3100

\$/200/61/000/004/003/005

26 2521 alra 1208

D228/D305

AUTHORS:

Ivanovskiy L. Ye., Stepanov, G. K., Krasil'nikov, M. T.,

and Petenev, O. S.

TITLE:

Study of the electrolytic solution of chlorine and

hydrogen chloride on inert electrodes

PERIODICAL: Akademiya nauk SSSR. Sibirskoye otdeleniye. Izvestiya,

no. 4, 1961, 48-53

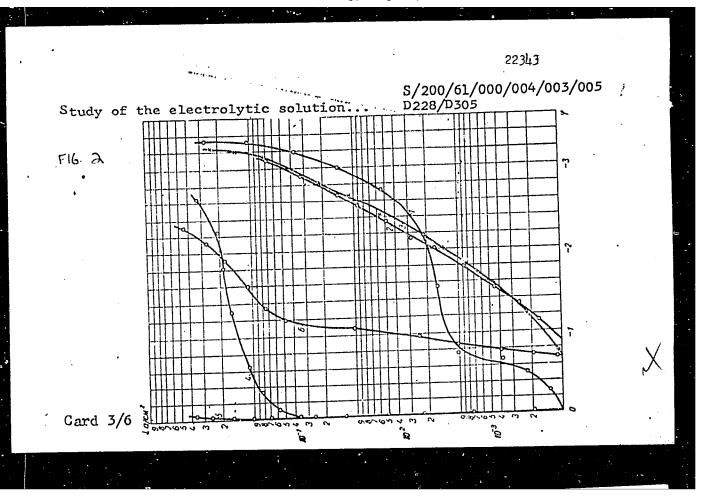
In order to obtain alkali and alkaline earth metals by electrolysis from their fused salts, it is necessary in most cases TEXT: to maintain an optimum range of concentration during the process. As building up and maintenance of the necessary concentration via porous diaphragms represent difficulties, it was proved in this work that this can be solved by using gas electrodes especially the chlorine electrode. This involves a rapid cathodic solution of chlorine which prevents the depositing of the metal and this in turn compensates for the lowering of the metal's ionic concentration. The purpose of this work was to study the behavior of the gas elec-

Card 1/6

22343 S/200/61/000/004/003/005 D228/D305

Study of the electrolytic solution ...

trodes namely: chlorine and hydrogen chloride cathodes from graphite (or carborundum) in electrolysis of fused alkali chlorides. The use of gas electrodes can compensate for a lowering below the optimum range of the ionic concentration of the deposited metal. Graphite anode and cathode, porous electrode, and a Pb reference electrode were immersed in an electrolyte of unimolecular quantities of fused sodium and potassium chlorides at 800°C through which chlorine or hydrogen chloride was passed for 3 - 4 hours. When the potential reached the steady value, the cathode polarization for the range of current densities from 10-3 to 3 amp/cm2 was measured by means of an oscillograph at the moment the current was cut off. Polarization measurement was conducted on a graphite electrode and a porous electrode which was a "silite" tube through which chlorine or hydrogen chloride was passed into the electrolyte. The results are given in Fig. 2. The curves represent the dependence of cathode potentials on current density (abscissae - cathode potentials; ordinateslog current density in amp/cm2). Curve 1: In the electrolyte saturated with chloring. (The first part of the curve, up to the current density of 10-2 represents the cathode polarization of Card 2/6



**APPROVED FOR RELEASE: Monday, July 31, 2000 CIA-RDP86-00513R000826110(** 

2231,3 S/200/61/000/004/003/005 D228/D305

Study of the electrolytic solution ...

dissolved chlorine due to concentration changes in the vicinity of the electrode (not to the ionization of chlorine C1 + e - C1 ). Solubility of Cl2 in fused KCl + LiCl = 0.0038% by weight obtained after 5 hours (after 1 hour it was 0.0013% which shows the speed of solubility)). Curve 2: In the electrolyte saturated with hydrogen chloride (solubility of HCl at 800°C = 6,8.10-4% by weight). The potential of the HCl electrode was less than that of the chlorine electrode by 0.7 v.. Curve 3: In fused KCl - NaCl not saturated with Cl2 or HCl it practically concurs with Curve 2. Curves 4 and 5: On the porous "silite" electrode through which chlorine was passed. In the case of Curve 4 the chlorine used up 4 g/hr in 60 - 70 g of electrolyte. Ionization of chlorine takes place without polarization over a wide range of current density. Curve 5 shows that for a higher amount of chlorine passed, higher current densities can be applied - although this results in greater loss of chlorine. The use of a porous electrode facilitates the ionization process. It can be assumed that cathodic ionization of chlorine is due to adsorption of gas on the electrode. With a fine porous electrode due to a larger electrochemically active surface and due to the pres-Card 4/6

22343

S/200/61/000/004/003/005 D228/D305

Study of the electrolytic solution ...

sure of gas passing through the pores, the ionization rate is greater and consequently the current density range can be increased. Curve 6: On the porous electrode through which HCl was passed. (Small polarization due to diffusion and due to the evolution of hydrogen). The authors conclude that in fused alkali chlorides saturated with chlorine of hydrogen chlorine, there is high concentration polarization. When porous electrodes with gas passing through their pores are used, the process of solution of chlorine takes place without polarization and that of hydrogen chloride with small polarization and with a potential lower than that of a chlorine electrode by 1 v. The use of the chlorine electrode is indicated although the hydrogen chlorine electrode is convenient to use in the case of electrolysis of salts of low-valent metals due to its lower potential. It is found that the highly porous electrodes of graphite or carborundum with chlorine or hydrogen chloride passing through them work efficiently in the preparation and purification of metals by electrolysis of their fused salts. It was also found that the chlorine electrode can be used in high temperature electrochemical generators. There are 2 tables, 2 figures and 11 Card 5/6

22343

Study of the electrolytic solution ...

S/200/61/000/004/003/005 D228/D305

references: 8 Soviet-bloc and 3 non-Soviet-bloc. to the English-language publications read as follows: R. Piontelli The references and G. Steruheim, J. Chem. Phys., 23, 1771 (1955), R. Piontelli, G. Steruheim and M. Prancini, J. Chem. Phys., 24, 1113 (1956), J. M. Mellor, Inorg. and theoretical Chemistry, vol. 2, 1927, p.146.

ASSOCIATION: Ural'skiy filial AN SSSR, Sverdlovsk (Ural Branch, AS

USSR, Sverdlovsk)

SUBMITTED: April 1, 1960

Card 6/6

ZHUKOV, A.I.; ONOSOV, V.N.; KRASIL'NIKOV, M.T.

Effect of temperature on the sorption and elution of hydrolyzed thorium ions. Zhur.neorg.khim. 7 no.6:1448-1451 Je '62.

(MIRA 15:6)

1. Ural'skiy politekhnicheskiy institut imeni S.M.Kirova.

(Thorium) (Isotope separation)

#### "APPROVED FOR RELEASE: Monday, July 31, 2000 CIA-RDP86-00513R000826110

IVANOVSKIY, L.Ye.; ROZABOV, I.G.; KBASHLUNIKOV, M.T.: PIEKEMELY, A.F.

Electrolysis of chloride melts with anodes of MoG and McG.

Trudy Inst. elektrokhim. UFAN SEEP no.5:111-117 '64.

(MRZ 18:2)

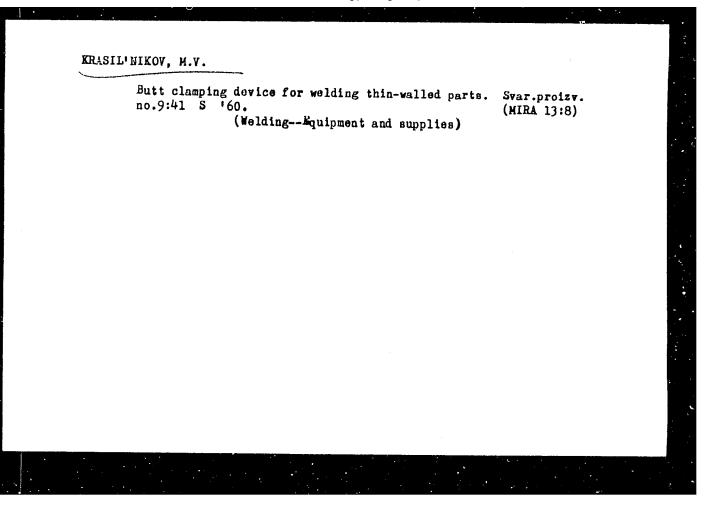
38368-66 EWT(m)/EWP(t)/ETI IJP(c) JD/JG ACC NRI AT6021369 SOURCE CODE: UR/2631/65/000/007/0069/0072 AUTHOR: Ivanovskiy, L. Ye.; Krasil'nikov, M. T. ORG: none TITIE: Deposition of continuous cathodic deposits in the electrolysis of molten chloride baths containing NbCl2 SOURCE: AN SSSR. Ural'skiy filial. Institut elektrokhimii. Trudy, no. 7, 1965. Elektrokhimiya rasplavlennykh solevykh i tverdykh elektrolitov; termodinamika i kinetika elektrodnykh protsessov (Electrochemistry of fused salts and solid electrolytes; thermodynamics and kinetics of electrode processes), 69-72 TOPIC TAGS: electrolytic deposition, niobium ABSTRACT: Experiments on the deposition of compact niobium deposits were carried out in a closed electrolyzer under argon at 700-900 °C. The electrolyte used was an equimolar mixture of potassium and sodium chlorides containing the necessary amount of niobium chloride. When the electrolyte - metal equilibrium was reached at the cathode, continuous niobium deposits 3-5 mm thick were obtained. The most compact deposits were formed at a current density of 0.1-0.2 A/cm<sup>2</sup> at 700-750°C, and the current efficiency, calculated in terms of the discharge of divalent niobium ions, was 97%. The deposits adhered better to a molybdenum base than to a niobium base because the latter was covered with an oxide film. Microhardness measurements of Card 1/2

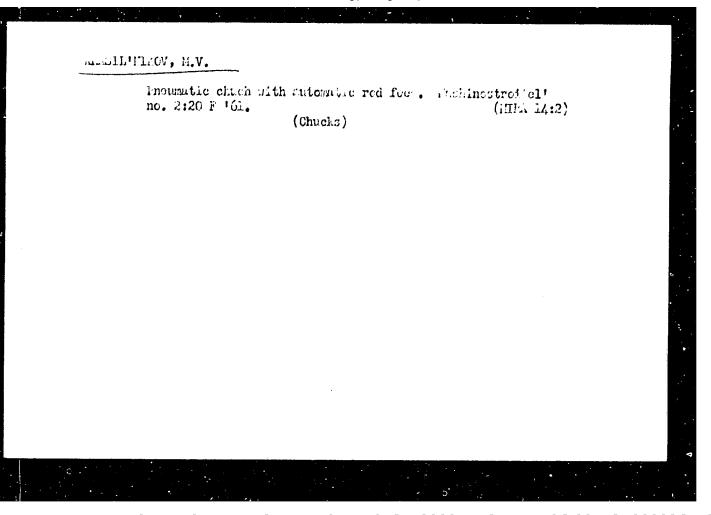
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AT6021369

various grain sizes indicated that an Nb-Mo alloy was formed in the grains closest to the molybdenum base. The structure of the deposit becomes coarse toward the surface, owing probably to a decrease of the actual current density with increasing size of the deposit, as well as to an increase of its purity. Raising the current density to 1 A caused the formation of a porous deposit. Continuous deposits are obtained only when the nichbium ions in melt are in the divalent state; this leads to the hypothesis that a major role in the formation of the deposit is played by charge exchange. Orig. art. has: 5 figures.

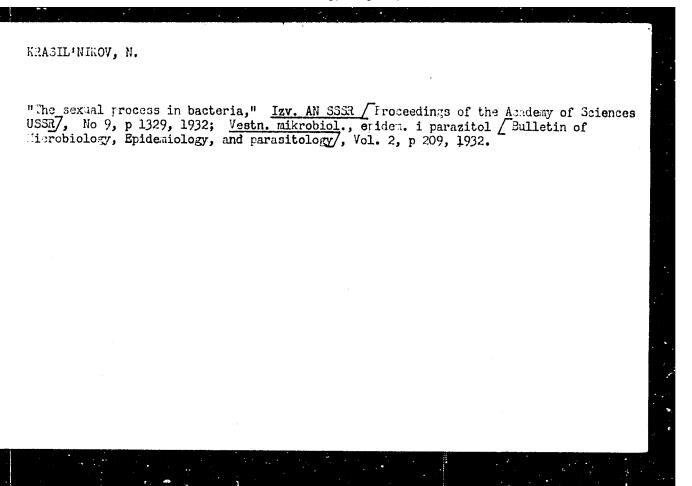
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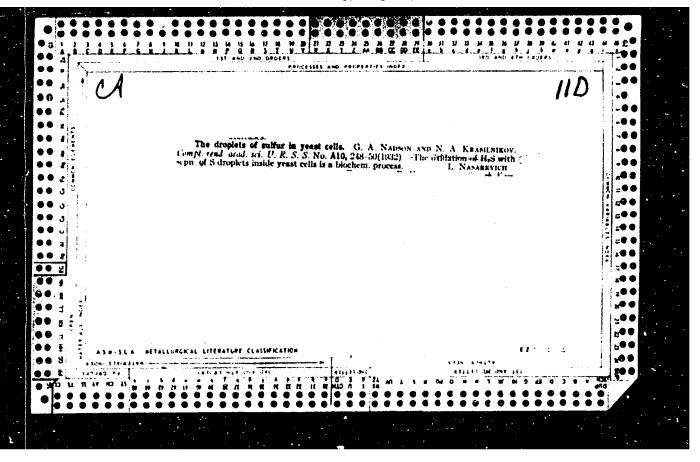




KRASIL'NIKOV, M.V.

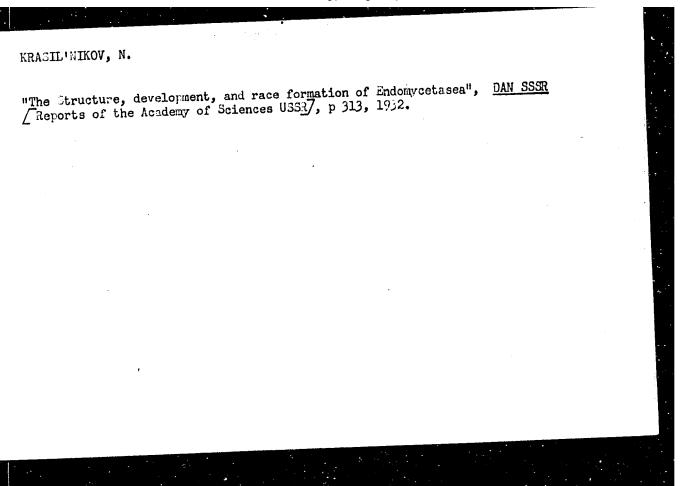
Vibration damper designed by lathe-operator Alekhin. Stan.i instr. 35 no.6:41 Je :64 (MIRA 17:8)





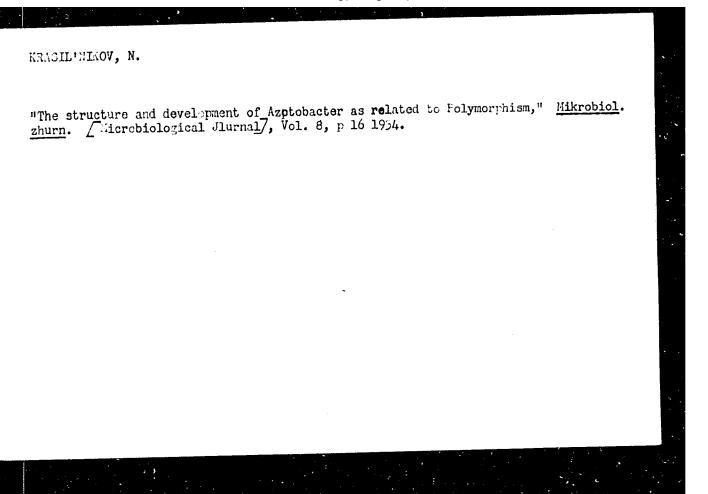
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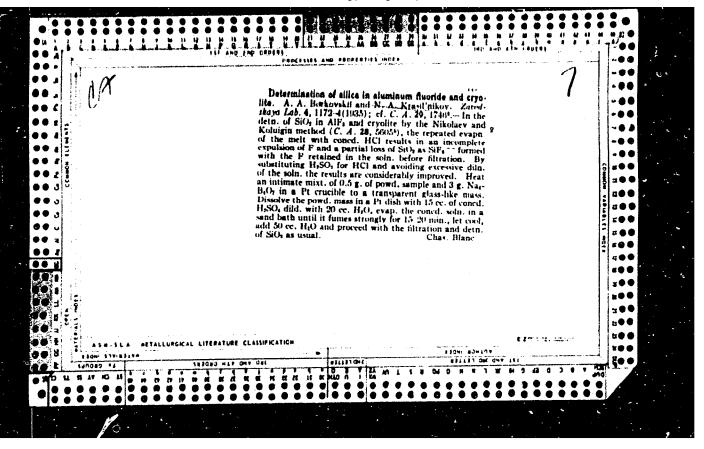
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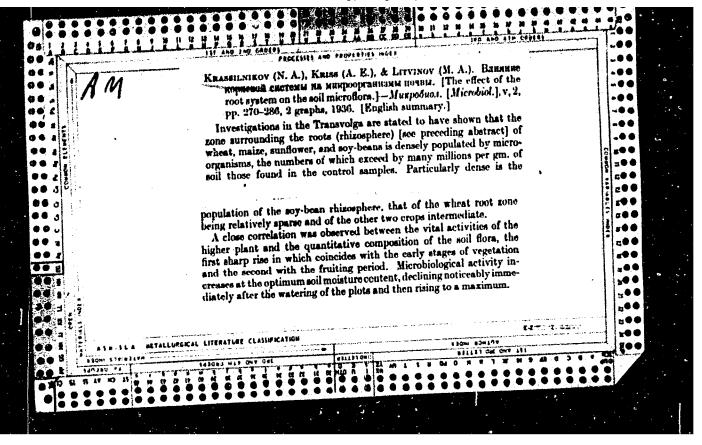
"The formation of races in Sporobolomyces Fhilippovi n. s..," Izv. AN SSSR, 10, p 1469, 1933.

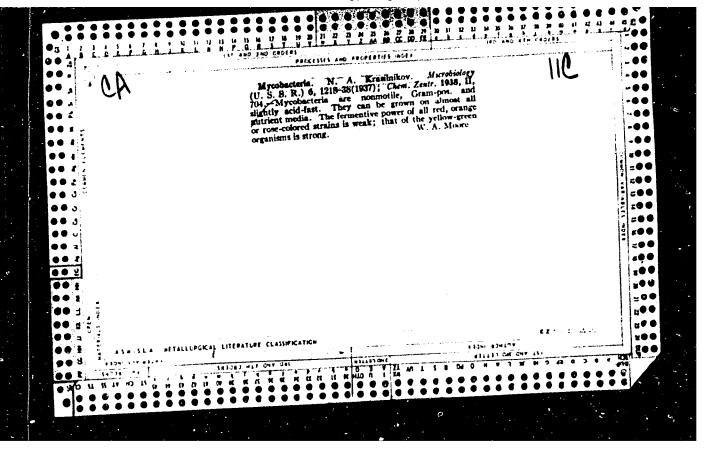


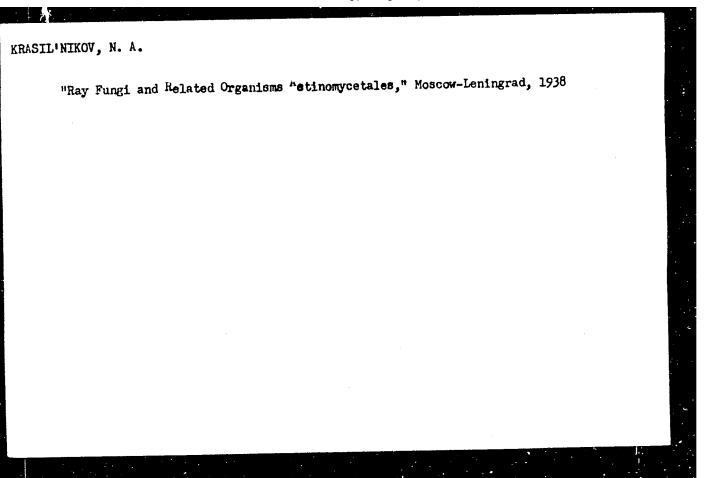
WRASIL'NIKOV, N.

"The formation of races in Saccharomyces cervisiae," Izv. AN 3383, 11, p 335, 1934.







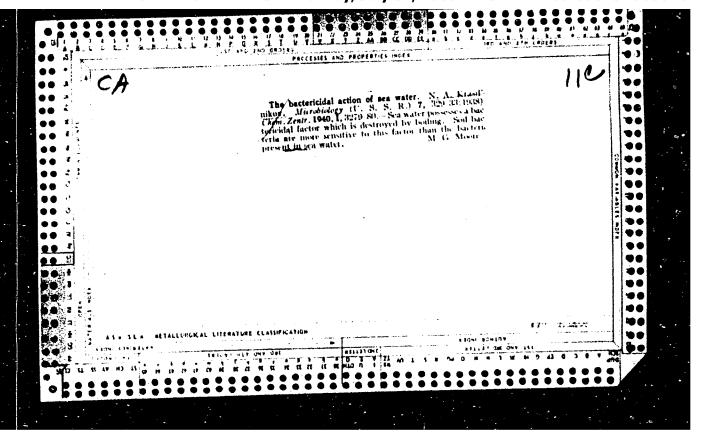


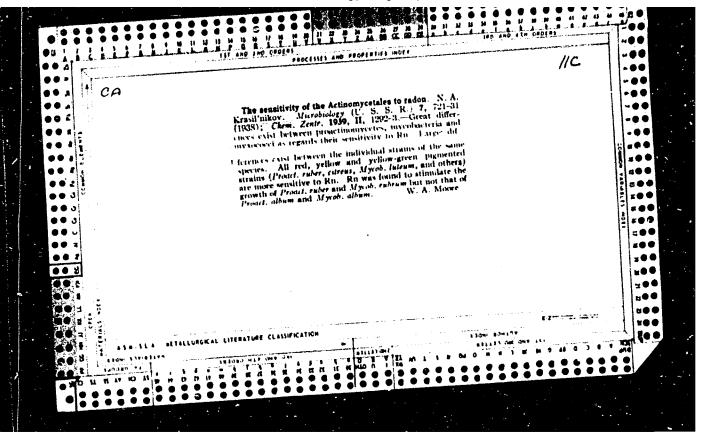
KRASIL'NIKOV, N. A.

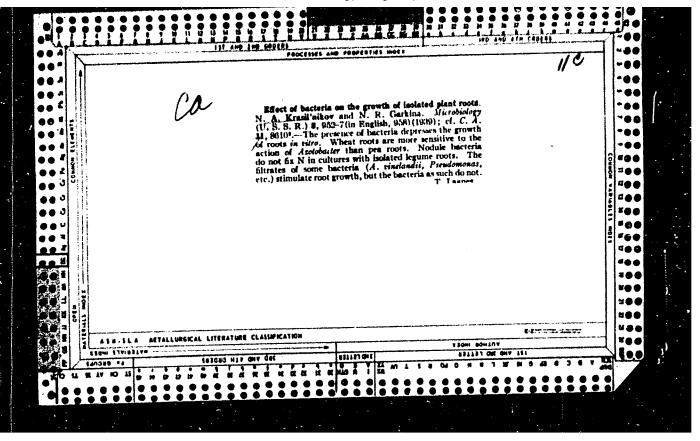
KRASIL'NIKOV, N. A. and TAUSON, T. A. "Variability of Pro-actinomycetes and Myxobacteria,"

<u>Mikrobiologiia</u>, vol. 7, no. 1, 1938, pp. 50-74. 448.3 M582

SO: SIRA SI - 19-53, 15 December 1953



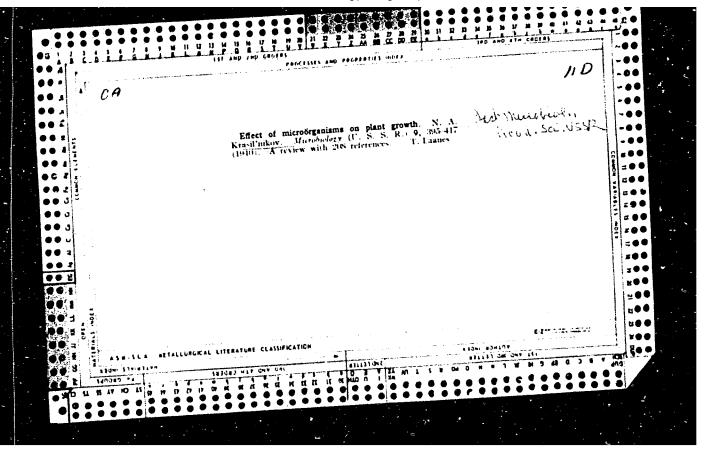




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"The Influence of Soil Bacteria on the Growth of Wheat."

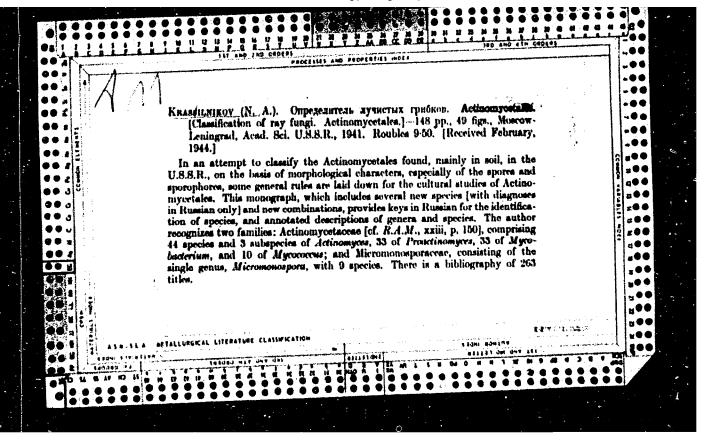
Mikrobiol, 8 No 5, 1939. Micr. Inst., Acad. Sci., Goscow, -1939-.

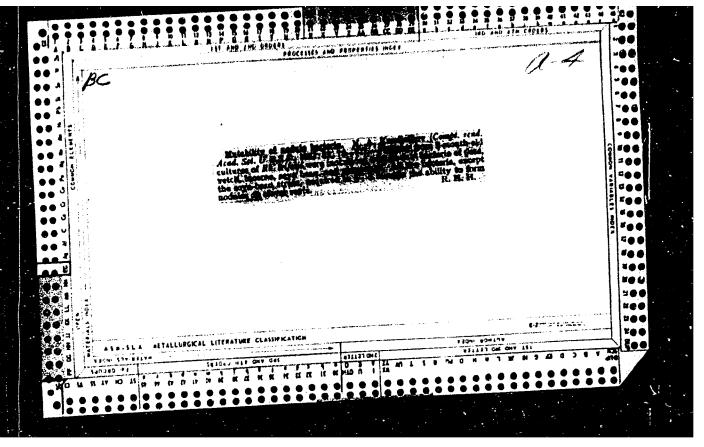


KRASIL'NIKOV, N. A.

"On the Methods of the Quantitative Estimation of Nodule Bacteria in Soil."

Mikrobiol., 9, No 11, 1940. Microbiol. First., Acad. Sci. USSR, -1940-.





KRASIL'NIKOV, N. A.

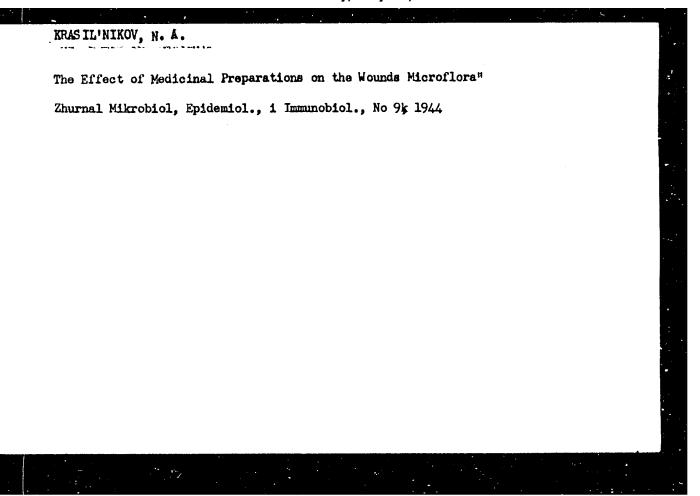
"Phytohormonal Activity of Soil Bacteria."

Dok. AN SSSR, 45, No 2, 1941.

KRASIL'NIKOV, N. A.

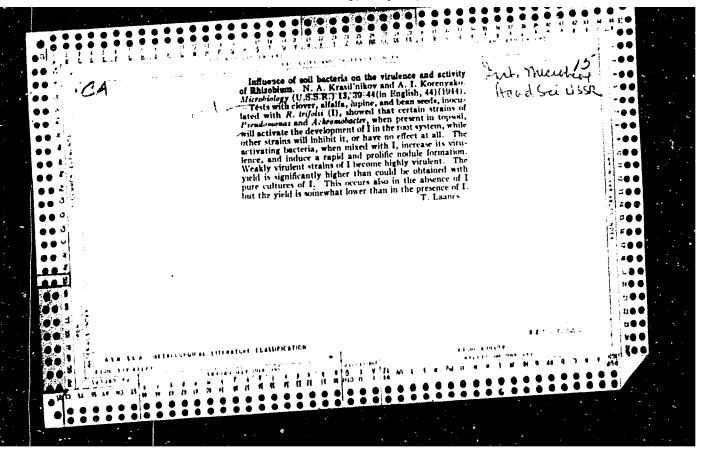
"The Individual Variability of Microorganisms," Zhur. Obshch. Biol., No 4, pp 15-27, 1943

Translation M-446, 13 May 55



"APPROVED FOR RELEASE: Monday, July 31, 2000

CIA-RDP86-00513R000826110



WRASIL'NIKOV, N. A.

"The Bacterial Mass of the Rhizosphore of Plants."

Mikrobiol., 13, No 4, 1944